

### **CSM NF REFERENCE LIST** —

No.	Location	Application	Model	Quantities	Capacity	Start-up Date	
1		Potable Water - Skyco Plant in Dare county	NE8040-90	567 EA	11,356 m³/day (3.0 MGD)	2017	
2	-	Potable Water - Norwood WTP North Miami Beach	NE8040-90	2,268 EA	45,425 m³/day (12.0 MGD)	2019	
3		Potable Water - Cherry Point WTP	NE8040-90	1,134 EA	22,712 m³/day (6.0 MGD)	2017	
4		Potable Water - Moundsville WV NF System	NE8040-90	492 EA	10,599 m³/day (2.8 MGD)	2017	
Г	LICA	Datable Water Francisco City Mambrone Cycles	NE8040-90	- 84 EA	2,082 m³/day (0.55 MGD)	2015	
5	USA	Potable Water - Everglades City Membrane System	NE8040-70				
6		Potable Water - Yucaipa Valley Water District Regional WFF	NE8040-40	840 EA	22,712 m³/day (6.0 MGD)	2014	
7		Process Water - Mining	NE8040-40	210 EA	10,599 m³/day (2.8 MGD)	2017	
8		Potable Water - Orange Tree Utilities NF System	RE8040-BLN	126 54	2,839 m³/day (0.75 MGD)	2012	
0		Potable water - Orange free utilities NF System	NE8040-90	- 126 EA	2,639 III / Uay (0.73 MGD)	2013	
			NE16040-90	50 EA			
9	CANADA	Maple syrup concentration	NE8040-90	1,000~1,500 EA	Unknown	2013	
			NE4040-90	200~300 EA			
10	GERMANY	Beverage - Company A	NE8040-70	200 EA	~ 4,400m³/day (1.16 MGD)	2019	
11	OLITIVIATIT	Beverage - Company B	NE8040-90	102 EA	~ 2,300m³/day (0.61 MGD)	2017	
12	RUSSIA	Industrial water - Company C	NE8040-40	240EA	~ 5,300m³/day (1.40 MGD)	2018	
13	SPAIN	Leachate - Company D	NE8040-70	- 50 EA	~ 1,100m³/day (0.29 MGD)	2021	
15	JI AIIV	Ecochate Company D	NE8040-90	30 LA			
14		Dyeing waste water	TZD-NF1(NF)	792 EA	12,960m³/day (3.42 MGD)	2020	
15		Chloro-alkali Denitrification	SR08040-L(NF)	408 EA	5,280m <sup>3</sup> /day (1.39 MGD)	2023	
16		Chloro-alkali Denitrification	SR08040(NF)	288 EA	6,240m³/day(1.65 MGD)	2021	
17	CHINA	BYD Auto Concentration	Level-1 NE8040-ARM	18 EA	260m³/day(0.07 MGD)	2023	
			Brine NF NE8040-ARM	3 EA	96m³/day(0.03 MGD)	2023	
18		ZLD	NE8040-70	300 EA	280 m <sup>3</sup> /day(0.07 MGD)	2021	
19		Industrial water reuse	NE8040-40	1,512 EA	24,000 m <sup>3</sup> /day(6.34 MGD)	2023	
20		Municipal Drinking Water	TMN20H-400(NF)	3,360 EA	100,000 m <sup>3</sup> /day(26.42MGD)	2018	
21		Drinking Water - Gangwon Samcheok	NE8040-90	1,134 EA	20,000 m <sup>3</sup> /day(5.28 MGD)	2013	
22		Drinking Water - Gangwon Yeongwol	NE8040-90	672 EA	10,000 m³/day(2.64 MGD)	2016	
23		Drinking Water - Chungbuk Danyang	NE8040-90	588 EA	10,000 m³/day(2.64 MGD)	2023	
24	REPUBLIC	Drinking Water - Jeju Hallim	NE8040-90	714 EA	14,000 m³/day(3.70 MGD)	2015	
25	OF KOREA	PVA Polymer Removal	NE8040-40	150~200 EA	Under 24 m³/day (0.006 MGD)	2012	
26		Cosmetic raw materials	NE8040-70	20 EA	Under 1 m <sup>3</sup> /day (0.0003 MGD)	2013	
27		Livestock wastewater	NE8040-90	12 EA	10 m³/day (0.0026 MGD)	2000	
			NE8040-70				
28	INDIA	Dyes Concentration	NE8040-40	9 EA	12.3 m <sup>3</sup> /day (0.0032 MGD)	2021	
29		Colourless Brine Recovery in Sugar Industry	NE8040-70	12 EA	15 m <sup>3</sup> /day (0.004 MGD)	2021	
30	THAILAND	Drinking Water	NE8040-90	114 EA	2,184 m <sup>3</sup> /day (0.58 MGD)	2022	



USA

#### Potable Water - Skyco Plant in Dare county

Location	Manteo, North Carolina
Designed Capacity	11,356m³/day(3.0 MGD)
Type of Raw Water	Freshwater wells
Purpose of Facility	Removal of Fluoride & Sodium
Target Water Quality	Unknown
Start-up Date	2017
Applied Products Quantities	NE8040-90 18:9(3 train, 7M/pv), 567EA
Process Flow	$MF \rightarrow NF$







USA

#### Potable Water - Norwood WTP North Miami Beach

Location	Miami, Florida
Designed Capacity	45,425 m³/day (12.0 MGD)
Type of Raw Water	Biscayne Aquifer & Biscayne Aquifer
Purpose of Facility	Removal of iron, Color, Hardness
Target Water Quality	Unknown
Start-up Date	2019
Applied Products Quantities	NE8040-90 54:27 (4 trains, 7M/pv), 2,268EA
Process Flow	$MF \rightarrow NF$







USA

Location	Cherry Point, North Carolina
Designed Capacity	22,712 m³/day (6.0 MGD)
Type of Raw Water	Castle Hayne Aquifer water
Purpose of Facility	Removal of Sodium, Chloride, TDS, and Color
Target Water Quality	Na+: 30mg/L, CI-: 30mg/L, TDS: 80 mg/L, Color: 2CU
Start-up Date	2017
Applied Products Quantities	NE8040-90 38:16 (3 trains, 7M/pv), 1,134EA
Process Flow	Strainers → MF → NF







USA

#### Potable Water - Moundsville WV NF System

Location	Moundsville, Virginia
Designed Capacity	10,599 m³/day (2.8 MGD)
Type of Raw Water	Well water
Purpose of Facility	Removal of TDS & Hardness
Target Water Quality	TDS: <500mg/L, Total hardness: >90%
Start-up Date	2017
Applied Products Quantities	NE8040-90 27:14 (2 trains, 6M/pv), 492EA
Process Flow	$MF \rightarrow NF$







USA

### Potable Water - Everglades City Membrane System

Location	Naples, Florida
Designed Capacity	2,082 m³/day (0.55 MGD)
Type of Raw Water	Surficial aquifer
Purpose of Facility	Removal of TOC & Color
Target Water Quality	Unknown
Start-up Date	2015
Applied Products Quantities	NE8040-90 / NE8040-70 4:2:1 (2 trains, 6M/pv), 84EA
Process Flow	$MF \rightarrow NF$





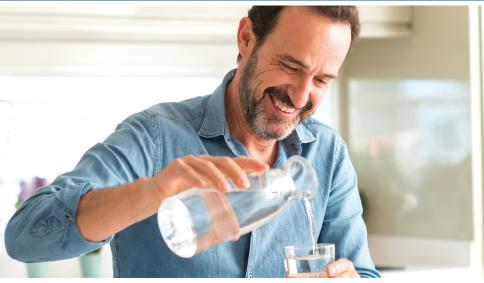




USA

#### Potable Water - Yucaipa Valley Water District Regional WFF

Location	Yucaipa Valley, California
Designed Capacity	22,712 m³/day (6.0 MGD)
Type of Raw Water	Yucaipa Groundwater Basin
Purpose of Facility	DBP removal and limiting TDS rejection
Target Water Quality	Unknown
Start-up Date	2014
Applied Products Quantities	NE8040-40 40:20 (2 trains, 7M/pv), 840EA
Process Flow	MF → NF







USA

Process Water - Mining			
n³/day (2.8 MGD)			
ter			
of Arsenic & Divalent ions			
removal			
40 / 210EA			
tion → UF → NF			







USA

#### Potable Water - Orange Tree Utilities NF System

Location	Naples, Florida
Designed Capacity	2,839 m³/day (0.75 MGD)
Type of Raw Water	Surficial aquifer
Purpose of Facility	Removal of TOC & Color
Target Water Quality	Unknown
Start-up Date	2013
Applied Products Quantities	RE8040-BLN / NE8040-90 6:3 (2 trains, 7M/pv), 126EA
Process Flow	MF → RO/NF





### GLOBAL NF REFERENCE

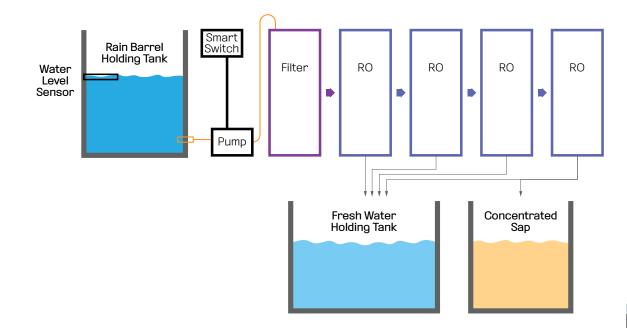
**CANADA** 



#### Maple syrup concentration

Location	Quebec
Application	Maple syrup application
Type of Raw Water	Harvested Maple Sap
Purpose of Facility	Maple syrup concentration
Target Water Quality	Unknown
Sales since	2013
Applied Products, Quantities (Annual replacement)	NE16040-90: 50EA NE8040-90: 1,000 - 1,500EA NE4040-90: 200 - 300EA







## GLOBAL NF REFERENCE

**GERMANY** 



#### Beverage - Company A

Location	North Rhine-Westphalia
Designed Capacity	~ 4,400m³/day (1.16 MGD)
Type of Feed	Wheat type Beer - filtered
Purpose of Facility	De-alcoholization of beer
Target Water Quality	Specific alcohol content
Start-up Date	2019
Applied Products, Quantities	NE8040-70 / 200EA

Process Flow Fermentation → Filtration → De-alcoholization





## GLOBAL NF REFERENCE

**GERMANY** 



#### Beverage - Company B

Location	North Rhine-Westphalia
Designed Capacity	~ 2,300m³/day (0.61 MGD)
Type of Feed	Pilsner type Beer - filtered
Purpose of Facility	De-alcoholization of beer
Target Water Quality	Specific alcohol content
Start-up Date	2017

Applied Products, Quantities NE8040-90 / 102EA

Process Flow Fermentation → Filtration → De-alcoholization





### RUSSIA



Location	Komi Republic
Designed Capacity	~ 5,300m³/day (1.40 MGD)
Type of Raw Water	Brackish surface
Purpose of Facility	Color removal
Target Water Quality	Maximum removal of divalent compounds
Start-up Date	2018
Applied Products, Quantities	NE8040-40 / 240EA

Industrial water - Company C

Process Flow Unknown





#### **SPAIN**



Lec	ichate -	Collipally D	

Location	Toledo & Barbastro
Designed Capacity	~ 1,100m³/day (0.29 MGD)
Type of Raw Water	Leachate
Purpose of Facility	Treatment of Leachate Water
Target Water Quality	Partial selectivity of divalent compounds
Start-up Date	2021
Applied Products, Quantities	NE8040-70 & NE8040-90 / 50EA
Process Flow	Unknown





### CHINA



	Dyeing waste water
Location	Foshan City, Guangdong Province
Designed Capacity	12,960 m³/day (3.42 MGD)
Type of Raw Water	Brine water of level-1 RO
Purpose of Facility	ZLD
Target Water Quality	Unknown
Start-up Date	2020
Applied Products, Quantities	TZD-NF1(NF) / 528EA (2020) + 264EA (2022)
Process Flow	Softening → UF → NF





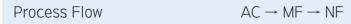
## GLOBAL NF REFERENCE

**CHINA** 



#### Chloro-alkali Denitrification

Location	Jiangsu Province
Designed Capacity	5,280 m³/day (1.39 MGD)
Type of Raw Water	Dechlorinated dilute brine
Purpose of Facility	Denitrification
Target Water Quality	S010g/L → 2g/L
Start-up Date	2023
Applied Products, Quantities	SR08040-L(NF) / 408EA







**CHINA** 



#### Chloro-alkali Denitrification

Location	Jiangsu Province
Designed Capacity	6,240 m³/day(1.65 MGD)
Type of Raw Water	Dechlorinated dilute brine
Purpose of Facility	Denitrification
Target Water Quality	$S0 5g/L \rightarrow \leq 1.5 g/L$
Start-up Date	2021
Applied Products, Quantities	SR08040(NF) / 288EA
Process Flow	$AC \rightarrow MF \rightarrow NF$





### GLOBAL NF REFERENCE

**CHINA** 



#### **BYD Auto Concentration**

Location	Inner Mongolia
Designed Capacity	260 m³/day(0.07 MGD) level-1 NF 96 m³/day(0.03 MGD) brine NF
Type of Raw Water	Copper-containing wastewater
Purpose of Facility	Copper sulfate concentration
Target Water Quality	30g/L
Start-up Date	2023
Applied Products, Quantities	Level-1 NE8040-ARM/18EA Brine NF NE8040-ARM/3EA
Process Flow	Unknown





### CHINA



	ZLD
Location	China
Designed Capacity	280 m³/day(0.07 MGD)
Type of Raw Water	Chemical Wastewater
Purpose of Facility	Salt separation
Target Water Quality	Separate the monovalent ions from the bivalent ions in water
Start-up Date	2021
Applied Products, Quantities	NE8040-70 / 300EA
Process Flow	Wastewater $\rightarrow$ Crystallization $\rightarrow$ UF $\rightarrow$ NF





## GLOBAL NF REFERENCE

### CHINA



Inc	dustrial water Reuse
Location	Shandong province
Designed Capacity	24,000 m³/day(6.34 MGD)
Type of Raw Water	reuse
Purpose of Facility	Removal hypervalent ion and organics
Target Water Quality	Sulfate > 90%
Start-up Date	2023
Applied Products, Quantities	NE8040-40 / 1,512EA
Process Flow	Reused water → UF → NF → level1 RO → level2 RO → brine RO





CHINA



## Municipal Drinking Water

Location	Fujian province
Designed Capacity	100,000 m³/day(26.42MGD)
Type of Raw Water	River water
Purpose of Facility	Removal of chloride
Target Water Quality	NACL ≤ 150mg/L, TDS ≤ 1000mg/L
Start-up Date	2018
Applied Products, Quantities	TMN20H-400(NF) / 3,360EA
Process Flow	River water $\rightarrow$ V type filtering sink $\rightarrow$ UF $\rightarrow$ NF $\rightarrow$ R0





Republic of Korea



#### **Drinking Water - Gangwon Samcheok**

Location	Samcheok-si, Gangwon-do
Designed Capacity	20,000 m³/day(5.28 MGD)
Type of Raw Water	Ground water
Purpose of Facility	Removal of hardness
Target Water Quality	Hardness 269ppm → 45ppm
Start-up Date	2013
Applied Products, Quantities	NE8040-90 / 1,134EA
Process Flow	$MF \rightarrow NF$





Republic of Korea



#### **Drinking Water - Gangwon Yeongwol**

Location	Yeongwol-gun, Gangwon-do
Designed Capacity	10,000 m³/day(2.64 MGD)
Type of Raw Water	Ground water
Purpose of Facility	Removal of hardness
Target Water Quality	Hardness 284ppm → 40ppm
Start-up Date	2016
Applied Products, Quantities	NE8040-90 / 672EA
Process Flow	$MF \rightarrow NF$





Republic of Korea



#### **Drinking Water - Chungbuk Danyang**

Location	Danyang-gun, Chungcheongbuk-do
Designed Capacity	10,000 m³/day(2.64 MGD)
Type of Raw Water	River water
Purpose of Facility	Removal of hardness
Target Water Quality	Hardness 165ppm → 25ppm
Start-up Date	2023
Applied Products, Quantities	NE8040-90 / 588EA
Process Flow	MF → NF





Republic of Korea



### Drinking Water - Jeju Hallim

Location	Hallim-eup, Jeju-si
Designed Capacity	14,000 m³/day(3.70 MGD)
Type of Raw Water	Ground water
Purpose of Facility	Removal of nitrate nitrogen
Target Water Quality	Nitrate nitrogen 10ppm → 3.5ppm
Start-up Date	2015
Applied Products, Quantities	NE8040-90 / 714EA
Process Flow	MF → NF





Republic of Korea



PVA Polymer Removal	
Location	Poseung-eup, Pyeongtaek-si, Gyeonggi-do
Designed Capacity	Under 24 m³/day (0.006 MGD)
Type of Raw Water	Wastewater
Purpose of Facility	Removal of PVA polymer
Target Water Quality	PVA Rejection over 96%
Start-up Date	2012
Applied Products, Quantities	NE8040-40 / 150~200EA
Process Flow	Direct





Republic of Korea



#### Cosmetic raw materials

Location	Ochang-eup, Cheongwon-gu, Cheongju-si, Chungcheongbuk-do
Designed Capacity	Under 1 m³/day (0.0003 MGD)
Type of Raw Water	Vitamin C & salt(CI) solution
Purpose of Facility	Removal of VitaminC & salt(CI)
Target Water Quality	Unknown
Start-up Date	2013
Applied Products, Quantities	NE8040-70 / 20EA
Process Flow	Direct





Republic of Korea



Livestock wastewater	
Location	Gyunggi-do, Gangwon-do
Designed Capacity	10 m³/day (0.0026 MGD)
Type of Raw Water	Livestock wastewater (pig excreta)
Purpose of Facility	Removal of TOC
Target Water Quality	TOC < 120 ppm
Start-up Date	2000
Applied Products, Quantities	NE8040-90/70 12EA + RO (per site)
Process Flow	Disinfection $\rightarrow$ Biological treatment $\rightarrow$ NF $\rightarrow$ (R0)





### INDIA



Dyes Concentration	
Shreeji Color Chem, Vatva	
12.3 m³/day (0.0032 MGD)	
Dyes	
Dyes Concentration	
TOC < 120 ppm	
2021	
NE8040-40, 9EA	
Dye Bath → CF → NF System	





## GLOBAL NF REFERENCE

#### **INDIA**



#### **Colourless Brine Recovery in Sugar Industry**

Location	Dhampur Sugar Ltd, Dhampur
Designed Capacity	15 m³/day (0.004 MGD)
Type of Raw Water	Reddish Brine solution
Purpose of Facility	Colourless Brine recovery
Target Water Quality	Product with colourless Brine
Start-up Date	2021
Applied Products, Quantities	NE8040-70, 12EA
Process Flow	ETP → PSF → NF System





## GLOBAL NF REFERENCE

### **THAILAND**



	Drinking Water
Location	Surin
Designed Capacity	2,184 m³/day (0.58 MGD)
Type of Raw Water	Ground water
Purpose of Facility	Removal of TDS for Mineral water
Target Water Quality	TDS 1,300 ppm → < 50 ppm
Start-up Date	2022
Applied Products, Quantities	NE8040-90 / 114 EA
Process Flow	Raw Water → Sand filter → Carbon → NF → RO



